

Norvik Ltd	Fat Tony's Battered Scampi Bites	Doc Ref	FTBSB
		Issue No	1
		Issue Date	27/01/2023
		Authorised	A. Lidgard
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Product Name: Battered Scampi Bites

Brand Name: Fat Tony's

Pack Size: 5 x 1 kg

Manufacturing Site: Norvik Ltd, 5 Humber St, Grimsby, NE Lincolnshire, DN31 3HL

Factory Code: GB GG 142

Telephone Number: 01472 240297

Contact (Sales): Jane Hind - Sales Manager (Jane@meatex.co.uk)

Contact (Technical): Andy Lidgard - Technical Manager (Andy.Lidgard@norvikfoods.co.uk)

Product Description: Bite size pieces of whitefish & scampi in a crispy batter coating

Country of origin: Produced and Packed in the UK

Shelf Life: 18 months from date of production

Product Packaging and Coding: Inner: Production Date Code and Best Before End
Outer: Production Date Code and Best Before End

Ingredients List: Scampi Bites Core (Minced White Fish (**FISH**) (23%), Water, Scampi (**CRUSTACEAN**) (9%), **OAT** Fibre, Salt, Stabilisers: Sodium Carbonate, Sodium Bicarbonate, Citric Acid; Cornflour, **SULPHITES**).
Coating: Water, Wheat Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Rape Seed Oil, Rice Flour, Maize Flour, Tapioca Starch, Gram Flour, Raising Agents: Acid Calcium Phosphate, Sodium Bicarbonate; **WHEAT** Starch, Salt, Xanthan Gum.

Allergen Declaration: Contains: **FISH, CRUSTACEANS, GLUTEN** (Wheat, Oat), **SULPHITES**

Nutritional Information Typical values per 100g

Energy		kJ / kcal
Fat		g
(of which saturates)		g
Carbohydrates		g
(of which sugars)		g
Fibre		g
Protein		g
Salt		g

Microbiological Standards:

	Target	Maximum
TVC / g	<500,000	>1,000,000
Coliforms / g	<500	>5000
E Coli / g	<10	>100
Staph Aureus / g	<20	>200
Salmonella / g	Absent in 25g	Present in 25g

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Food Allergen & Intolerance Data:

ALLERGEN	CONTAINS		ADDITIONAL INFORMATION
	YES	NO	
Celery / Celeriac & products thereof		X	
Cereals containing gluten & products thereof *	✓		Wheat and Oats
Crustaceans & products thereof	✓		Scampi
Eggs & products thereof		X	
Fish & products thereof	✓		White Fish
Milk & Dairy products & products thereof (including lactose)		X	
Mustard & products thereof		X	
Peanuts & products thereof		X	
Nuts, such as almonds, hazelnuts, walnuts, pecan nuts, Brazil nuts, pistachio, cashew and macadamia (Queensland) nuts		X	
Sesame seeds & products thereof		X	
Soy (soya) beans & products thereof		X	
Sulphur Dioxide & Sulphites & products thereof at levels >10mg/kg or litre	✓		Sulphites
Lupin		X	
Molluscs; e.g. clams, mussels, whelks, Oysters. Snails and squid		X	

* Cereals containing gluten: Wheat, Rye, Barley, Oats, Spelt, Kamut

Cooking guidelines:

For best results cook from frozen

Oven Bake: Pre-heat the oven to 220°C/Fan 200°C/Gas 7.
Remove all packaging and place in the centre of the oven on a baking tray for 14 minutes.
All appliances vary. These are guidelines only.
Ensure product is piping hot throughout (>75°C) before serving.

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QUALITY PARAMETERS

Organoleptic Description:

Coating to be an even natural light pale brown colour that becomes golden brown when cooked.
 Batter texture is light and crunchy and the core will be creamy white, succulent and moist.

Physical Parameters:

Evenly coated,
 % Coating level 50% +/-5%

Unacceptable Defects:


Dark brown or pale-yellow coloured coating.
 Soft, wet soggy coating.
 Gaps in coating > 0.5cm sq.

Process Outline:

The Scampi Bite cores are deposited onto the conveyor belt manually to be enrobed and transferred automatically to the pre-dust and batter application line.
 The coated Scampi Bites are passed through the fryer to flash fry and set the batter.
 After frying they are placed on cooling racks before being transferred to the blast freezer.
 Once frozen they are transferred to the packing line where they are de-racked and manually packed into bags, weighed, labelled and packed into outer cases. Outer cases are then passed through the metal detector.
 A label is applied to the outer case listing ingredients, allergens, expiry and production dates.
 Placed in cold storage at -18°C ready to be dispatched,

LABEL EXAMPLE

GBGG142	"FAT TONY'S" BATTERED SCAMPI BITES "Bite sized pieces of whitefish & scampi in a crispy batter coating"	Min net weight: 1.00Kg
INGREDIENTS: Scampi Bites Core [Minced Whitefish (FISH) (23%), Water, Scampi (CRUSTACEAN) (9%), OAT Fibre, Salt, Stabilisers: Sodium Carbonate, Sodium Bicarbonate, Citric Acid; Cornflour, SULPHITES], Coating: Water, Wheat Flour (WHEAT flour, Calcium Carbonate, Iron, Niacin, Thiamin), Rapeseed Oil, Rice Flour, Maize Flour, Maize Starch, Tapioca Starch, Gram Flour, Raising Agents: Acid Calcium Phosphate, Sodium Bicarbonate; Wheat Starch, Salt, Xanthan Gum.		PRODUCTION CODE:302346 BEST BEFORE: End July 24
Allergy Advice! For allergens, including Cereals containing Gluten, see ingredients in CAPITALS. DIETARY GUIDELINES: Contains Crustaceans, Contains Fish, Contains Oats, Contains Sulphur Dioxide/Sulphites, Contains Wheat COOKING INSTRUCTIONS Oven cook - From Frozen. Our Scampi Bites are best oven baked straight from your freezer. Ensure product is piping hot throughout before serving. All appliances vary, these are guidelines only. 220 C/Fan 200 C/Gas 7 Pre-heat the oven and remove all packaging Cook in the centre of the oven on a baking tray for 14 mins.		
Produced and Packed by Norvik Ltd, 5 Humber Street, Grimsby, DN31 3HL		Storage Instructions: Store at -18C or below Do not refreeze once thawed.

Agreed & Approved By:	Name	Position	Signature	Date
For Norvik Ltd	Andy Lidgard	Technical Manager		27/01/2023
For				