



Product Specification

Norvik Ltd, Humber Street, Grimsby DN31 3HL

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Doc Ref NSPEC 24

Issue No 1

Issue Date 12/07/23

Authorised A. Lidgard

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Product	Cod Fishcake (30 x 120g)		
Description	A Cod and Potato Fishcake with parsley.		
Pack Size	30 x 120g – Minimum Net Weight per case 3.6kg		
Cases per Pallet	To be advised		
Manufacturing Site	Norvik Ltd, Humber Street, Grimsby DN31 3HL		
Site Code	GB GG 142		
Technical Contact	Andy Lidgard	Andy.lidgard@norvikfoods.co.uk	Tel: 01472 240297
Sales Contact	Jane Hind	Jane@meatex.co.uk	Tel: 01323 818321

Ingredients	Cod (Gadus morhua) (FISH) (50%), Reconstituted Potato (Potato Flake, Water), Rusk WHEAT Flour (WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Ammonium Bicarbonate (E503ii), Salt, Potato Starch, Parsley, Pepper.
Allergens	Fish, Wheat Gluten.
Cooking Guidelines	For best results cook from frozen. Shallow fry: Fry over a medium heat for 7-8 minutes turning once halfway through. Deep fry: Place in hot oil at 180°C for 5-6 minutes. Grill: Place under a medium heated Grill for 10-12 mins turning once halfway through. Ensure that the product is piping hot throughout before serving.
Storage	Keep frozen at -18°C or below. Do not re-freeze once defrosted.
Shelf Life	Best Before End - 18 months from date of production if stored at -18°C or below.
Country of origin	Produced and packed in the UK.

Nutritional Information	Typical values per 100g as sold		
	Energy		kJ
	Energy		Kcal
	Protein		g
	Fat		g
	(of which saturates)		g
	Carbohydrate		g
	(of which sugars)		g
	Fibre		g
	Salt		g

Agreed & Approved By	Name	Position	Signature	Date
For Norvik Ltd	Andy Lidgard	Technical Manager		12/07/2023



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Microbiological Standards		Target	Maximum
	TVC / g	<500,000	>1,000,000
	Coliforms / g	<500	>5000
	E Coli / g	<10	>100
	Staph Aureus / g	<20	>200
	Salmonella / g	Absent in 25g	Present in 25g

Quality Parameters	Colour	Pale off white with flecks of green.
	Texture	Succulent and moist.
	Flavour	Typical of a cod fishcake with a slight parsley flavour.
	Odour	Pleasant and characteristic with no off taints.

Physical Parameters	Finished Weight	120g minimum weight
	Coating Pick Up %	N/A

Unacceptable Defects	Dark brown or pale-yellow coloured.
	Soft, wet or soggy. coating.
	Any damaged or misshapen cakes.
	Any off taints or smells.

Coating	N/A
Packaging	White Cardboard Carton with Blue LDPE liner
Product Coding	Inner N/A
	Outer Best Before End (MMM YYYY) – Production Date Code

Process Outline	<p>Raw materials are combined, mixed and formed into cakes.</p> <p>The product is passed through the fryer to flash fry and set the batter.</p> <p>After frying the product is placed on cooling racks before being transferred to the blast freezer.</p> <p>Once frozen the product is transferred to the packing line where it is de-racked and manually packed into cartons.</p> <p>Cartons are then passed through the metal detector. A label is applied to the outer case listing ingredients, allergens, expiry and production dates. Placed in cold storage at -18°C ready to be dispatched.</p>
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Food Allergen, Dietary & Intolerance Data

ALLERGEN	CONTAINS		ADDITIONAL INFORMATION
	YES	NO	
Celery / Celeriac & products thereof		X	
Cereals containing gluten (Wheat, Rye, Barley, Oats, Spelt, Kamut) & products thereof *	✓		Wheat
Crustaceans & products thereof		X	
Eggs & products thereof		X	
Fish & products thereof	✓		Cod
Milk & Dairy products & products thereof (including lactose)		X	
Mustard & products thereof		X	
Peanuts & products thereof		X	
Nuts, such as almonds, hazelnuts, walnuts, pecan nuts, Brazil nuts, pistachio, cashew and macadamia (Queensland) nuts		X	
Sesame seeds & products thereof		X	
Soy (soya) beans & products thereof		X	
Sulphur Dioxide & Sulphites & products thereof at levels >10mg/kg or litre		X	
Lupin		X	
Molluscs; e.g. clams, mussels, whelks, Oysters. Snails and squid		X	
Suitable For			
Vegan		X	
Vegetarian		X	
Halal		X	
Kosher		X	

LABEL EXAMPLE

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