

<b>NORVIK LTD</b>	<b>Product Specification</b> Norvik Ltd, Humber Street, Grimsby DN31 3HL	Doc Ref	NSPEC 44
		Issue No	1
		Issue Date	14/03/2024
		Authorised	M.Fisher
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Product	<b>Lobster &amp; Spring Onion Fish Cakes</b>		
Description	Lobster & Spring Onion Fish Cakes		
Pack Size	24x85g (Minimum net weight 2.04kg)		
Cases per Pallet	300 cases per pallet		
Manufacturing Site	Norvik Ltd, Humber Street, Grimsby DN31 3HL		
Site Code	GB GG 142		
Technical Contact	M.Pieniazek	<a href="mailto:qc@norvikfoods.co.uk">qc@norvikfoods.co.uk</a>	Tel: 01472 240297
Sales Contact	Jane Hind	Jane@meatex.co.uk	Tel: 01323 818321

Ingredients	Lobster Mince (51%) ( <b>CRUSTACEAN</b> ), Water, Potato Flake, Spring Onions, Coating: <b>WHEAT</b> flour ( <b>WHEAT</b> flour, calcium carbonate, iron, niacin, thiamine), salt, raising agent (E503(ii)), Batter Mix: Water, <b>WHEAT</b> Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Crumb: <b>WHEAT</b> Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Salt (contains E535 anticaking agent), Yeast, Rapeseed Oil, Salt, <b>WHEAT</b> Starch, Black Pepper, Parsley
Allergens	Gluten (Wheat), Crustacean
Cooking Guidelines	For best results, cook from frozen. Deep Fry: Heat oil to 180°C and fry for 7 – 8 minutes. Oven bake: Pre-heat oven to 220°C / Fan 200°C and bake for 28 – 32 minutes. This product is not suitable for microwave cooking. Ensure that product is piping hot before serving.
Storage	Keep frozen at -18°C or below. Do not re-freeze once defrosted.
Shelf Life	Best Before End +18 months from date of production if stored at -18°C or below.
Country of origin	Produced and packed in the UK

Nutritional Information	Typical values per 100g as sold		
	Energy	450.9	kJ
	Energy	107.6	Kcal
	Fat	2.8	g
	(of which saturates)	0.25	g
	Carbohydrate	8.68	g
	(of which sugars)	0.44	g
	Protein	12.08	g
	Salt	1.66	g

Microbiological Standards	Target	Maximum
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Agreed & Approved By	Name	Position	Signature	Date
For Norvik Ltd	M.Pieniazek	Technical Manager	M.Pieniazek	14.03.2024

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TVC / g	<500,000	>1,000,000
Coliforms / g	<500	>5000
E Coli / g	<10	>100
Staph Aureus / g	<20	>200
Salmonella / g	Absent in 25g	Present in 25g

Quality Parameters	Colour	Coating to be an even natural light pale brown colour.
	Texture	Crunchy with a somewhat firm but moist core.
	Flavour	Typical of lobster.
	Odour	Pleasant and characteristic with no off taints.

Physical Parameters	Finished Weight	24 x 85g (minimum net weight 2.04kg)
	Coating Pick Up %	70g core, 85g finished

Unacceptable Defects	Dark brown.
	Soft, wet or soggy.
	Pieces of bone.
	Any damaged or badly misshapen.

Coating		
Packaging	White Cardboard Carton with Blue LDPE liner	
Product Coding	Inner	N/A
	Outer	Best Before End (MMM YYYY) – Production Date Code

Process Outline	<p>Product is packed into as 24 x 85g per carton.  Cartons are then passed through the metal detector.  A label is applied to the outer case listing ingredients, allergens, expiry and production dates.  The sealed cartons are then placed in cold storage at -18°C ready to be dispatched.</p>
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### Food Allergen, Dietary & Intolerance Data

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For Norvik Ltd	M.Pieniazek	Technical Manager	M.Pieniazek	14.03.2024

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ALLERGEN	CONTAINS		ADDITIONAL INFORMATION
	YES	NO	
Celery / Celeriac & products thereof		X	
Cereals containing gluten (Wheat, Rye, Barley, Oats, Spelt, Kamut) & products thereof *	✓		Gluten (Wheat)
Crustaceans & products thereof	✓		Lobster Mince
Eggs & products thereof		X	
Fish & products thereof		X	
Milk & Dairy products & products thereof (including lactose)		X	
Mustard & products thereof		X	
Peanuts & products thereof		X	
Nuts, such as almonds, hazelnuts, walnuts, pecan nuts, Brazil nuts, pistachio, cashew and macadamia (Queensland) nuts		X	
Sesame seeds & products thereof		X	
Soy (soya) beans & products thereof		X	
Sulphur Dioxide & Sulphites & products thereof at levels >10mg/kg or litre		X	
Lupin		X	
Molluscs; e.g. clams, mussels, whelks, Oysters. Snails and squid		X	
Suitable For			
Vegan		X	
Vegetarian		X	
Halal		X	
Kosher		X	

**LABEL EXAMPLE**

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For Norvik Ltd	M.Pieniazek	Technical Manager	M.Pieniazek	14.03.2024

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**LOBSTER & SPRING ONION FISH CAKES**  
24 x 85g (Minimum Net Weight 2.04kg)

**INGREDIENTS:** Lobster Mince (51%) (**CRUSTACEAN**), Water, Potato Flake, Spring Onions, Coating **WHEAT** flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamine), Salt, Raising Agent (E503(X)), Batter Mix: Water, **WHEAT** Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Crumb: **WHEAT** Flour (Calcium Carbonate, Iron, Niacin, Thiamin), Water, Salt (contains E535 anticaking agent), Yeast, Rapeseed Oil, Salt, **WHEAT** Starch, Black Pepper, Parsley.

For **ALLERGENS** including cereals containing **GLUTEN** see ingredients in **CAPITALS**.  
Caution: Although every effort has been taken to remove bones, some may still remain.

**COOKING GUIDELINES:** (For best results cook from frozen).  
Deep Fry: Heat oil to 180°C and fry for 7-8 minutes.  
Oven Bake: Pre heat Oven to 220°C / Fan 200°C and bake for 28-32 minutes.  
This product is not suitable for microwave cooking.  
Ensure that product is piping hot throughout before serving.

Best Before End: SEPT 2025  
Production Date: 407446

GBGG142

NUTRITIONAL INFORMATION	
Typical values per 100g as sold	
Energy (kJ)	950 (kJ)
Energy (kcal)	227 (kcal)
Fat	7.80g
of which saturates	0.27g
Carbohydrate	8.68g
of which sugars	0.44g
Protein	12.08g
Salt	1.64g

Keep frozen at -18°C or below. Do not re-freeze once defrosted.  
Produced and packed in the UK by: Norvik Ltd, 5 Humber Street, Grimsby, DN31 3HL.

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For Norvik Ltd	M.Pieniazek	Technical Manager	M.Pieniazek	14.03.2024