DOCUMENT NAME:	MEAT SPECIFICATION						
DOCUMENTA NO	E 2/DD 6	T		Issue date:	26.08.2014	E.C. 1	10.12.2022
DOCUMENT NO.:	Form. 3/PR6 Issue	4	Update date:	14.12.2023	Enforced on:	18.12.2023	

1.	Product name	FROZEN PORK HAM 4D BONELESS					
2.	Index	1235					
3.	Technological group	FROZEN PORK MEAT					
	Photos of raw materials	Picture of the product					
4.	Description	Boneless pork leg 4D without skin. External fat up to 3 mm, at muscle joints possible external fat spot up to 5 mm, intermuscular fat allowed. Cartilage and glands excised removed. Contains muscles as rump – iliac muscle dark and light, silverside - biceps muscle with tendinosus, topside – gracilis muscle with semi-membranous muscle, knuckle - quadriceps muscle with tensor and abdominal muscle. The ham is not anatomically divided into portions. For high half-carcass weights, a 4D ham element cut is acceptable. Anatomical cut into two parts.  Acceptable: minor cuts, slight congestion, loose muscle fragments.  Unacceptable: remains of skins, cartilage, physical impurities.  For consumption after heat treatment. Pork meat from half carcasses from own slaughterhouse. Place breeding Poland. Slaughtered in Poland.					
	Element weight range	not applicable					
5.	Shape of packaging	carton					
	Type of packaging	Box 590/295/180 – catch weight 20 kg					
	Tare weight of outer	0,42 kg					
	packaging (carton,						
	container)						
	Type of shipping package	container					
6.	Unit label	Information on the label in accordance with Regulation (EU) No 1169/2011 of the European Parliament and of the Council.					
<u> </u>	G1 10110	Label example attached to the specification					
7.	Shelf life	18 months					
8.	Storage and distribution conditions	Store below -18 °C, the specified expiry date applies only if the cold chain is not interrupted. The storage temperature does not exceed -18 degrees. The thawed product cannot be re-frozen.					
9.	Declaration of allergens and GMO	Alergens: not present GMO: not present					
10.	Physical Physical	Colour: Typical for frozen pork meat, Fat in cream colour, Acceptable is matt colour characteristic for					
	characteristics	frozen meat.					
		Odour: Typical for pork meat, unacceptable is foreign smell typical for decomposing caused by bacterias.					
		Smell of decay is unacceptable.					
		Flavor: not applicable					
		Structure and consistency: Appearance characteristic of meat of this range. Without physical impurities. After thawing allowable reduction in the firmness and flexibility.					
11.	Chemical	pH: < 6,2					
	characteristics	water to protein ratio: not applicable					
		presence of antibiotics: not present					
		added water content: not present					
12.	Microbiological	Salmonella Absent/ 25 g					

DOCUMENT NAME:	MEAT SPECIFICATION						
DOCUMENTANO	E 2/DD 6	T		Issue date:	26.08.2014	F. C. 1	10.12.2022
DOCUMENT NO.:	Form. 3/PR6 Issue	Issue	4	Update date:	14.12.2023	Enforced on:	18.12.2023

characteristics	Listeria monocytogenes	<100 jtk/1g	
	Escherichia coli	Max 5x10 <sup>3</sup> jtk/1g	
	OLD	Max 5x10 <sup>6</sup> itk/19	

	Date, Checked by:	Date, Approved by:
Date, Issued by:	Date, Customer acceptance:	