Description:

Horseshoe Gammon have a typical cured pork colour and aroma. The Pork is Cured, Chilled, sliced& weighed to the target weight and sealed on the Vacuum. Packer.

Physical and Organoleptic Qualities

- Fresh and lean with characteristic cured pork smell and color
- Free from blood spots, bruising, discoloration, and stubble
- Free from bone and contains minimal cartilage
- No off-odors or off-tastes
- No foreign matter

Product Weight

Range: 5-8 kg

Shelf Life

• 35 days from production

Storage Requirements

Keep refrigerated between 0°C and <4°C.

Product Composition

• Pork (88%), Water, Salt, Preservatives: Sodium Nitrite, Sodium Nitrate Potassium Nitrate; Antioxidant: Sodium Ascorbate; Anticaking Agent: Sodium Carbonates.

Country of Origin

Pork sourced from Ireland

Packaging & Label Information

INNER PACKAGING: Food Grade shrink bags and netting.

OUTER PACKAGING: Brown cardboard box

LABEL: Product Description Label applied to the top of product, along

with label to outer case

TRACEABILITY: Batch code 5 digit number - Which the product is allocated on

intake. This system allows full traceability back to supplier.

Allergen Declaration

No allergens are present in this product.

Metal Detection

· Hourly checks carried out

• Sensitivity: 3.5mm Ferrous, 4.5mm Non- Ferrous, 6.35mm Stainless Steel

Microbiological Standards

Parameter	Target	Max Acceptance	Unacceptable
TVC	$1x10^2$ cfu/g	1x10 ⁵ to 1x10 ⁶ cfu/g	$>1 \times 10^6$
Enterobacteriaceae	<10 cfu/g	$10 \text{ to } 1x10^3 \text{ cfu/g}$	$>1x10^3$
E. coli	<500 cfu/g	$500 \text{ to } 5x10^3 \text{ cfu/g}$	$>5x10^3$
E. coli O157	Absent in 25 g	Absent in 25 g	Present in 25 g
Salmonella	Absent in 25 g	Absent in 25 g	Present in 25 g
Staphylococcus aureus	<20 cfu/g	$5x10^2$ cfu/g	$>5x10^2$

Nutritional Information (Typical per 100g)

Nutrient	Value
Energy	1137 kJ /274
Lifergy	kcal
Fat	22 g
- Saturated Fat	7.7 g
Carbohydrates	<0.5 g
- Sugars	<0.5 g
Protein	19 g
Salt	2.5 g

Consumer Storage Instructions

- Keep refrigerated at 0°C 4°C.
- Once opened, store refrigerated and consume within 48 hours.
- Do not exceed use-by date.
- Raw product: store separately from ready-to-eat or cooked foods.
- Suitable for home freezing: freeze on day of purchase; consume within one month.
- Defrost thoroughly in refrigerator before use; consume within 24 hours of defrosting.
- Do not refreeze once defrosted.

Genetically Modified Organisms (GMO)

- Contains GM ingredients? No
- Ingredients affected: N/A
- % GM in final product: 0%
- Will product be labelled as GMO? No

Certifications & Compliance

- HACCP Food Safety Management System in place: Yes
- BRC Approved: Yes
- All materials comply with current UK/Irish legislation, EC directives, and company specifications.