



Product Specification

Foodex Grimsby, Humber Street, Grimsby DN31 3HL

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Doc Ref	SPEC-COD-MINC E-B
Issue No	1
Issue Date	17/07/2026
Authorised	Technical
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Product	Cod Frame B Grade mince
Description	Minced flesh mechanically retrieved from Cod frames and trimmings.
Pack Size	TBC
Cases per Pallet	TBC
Manufacturing Site	Foodex Grimsby, Humber Street, Grimsby DN31 3HL
Site Code	GB GG 142

Technical Contact	Technical	technical@foodexgroup.co.uk	Tel: 01472 350082
Sales Contact	Sales	sales@foodexgrimsby.com	Tel: 01472 350082

Ingredients	Cod – 100%, no additives or processing aides.
Allergens	FISH
Cooking Guidelines	When cooked the flesh is a grey pink to white appearance.
Storage	Frozen Store at < -18°C. Chilled Store below 5°C. Do not refreeze once defrosted.
Shelf Life	Frozen 18 months from production if stored at -18°C.
Country of origin	

Nutritional Information	Typical values per 100g as sold		
	Energy	kJ	343
	Energy	Kcal	82
	Fat	g	0.67
	(of which saturates)	g	0.13
	Carbohydrate	g	0
	(of which sugars)	g	0
	Fibre	g	0
	Protein	g	17.81
	Salt	g	0.14

Agreed & Approved By	Name	Position	Signature	Date
For Foodex Grimsby	Technical	Technical Manager		17/07/2026



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Microbiological Standards		Target	Maximum
	ACC / g	$<1 \times 10^6$	$<10^7$
	Coliforms / g	$<1 \times 10^3$	$<10^4$
	E.coli / g	<10	<100
	Salmonella / 25g	Abs in 25g	n/a

Quality Parameters	Colour	Block is an even dull grey/pink to off-white colour. When cooked the flesh is a grey pink to white appearance.
	Texture	Mince flesh in bulk pack / 7.5kg block. Minimal air pockets present on the surface and the surface should have an even smooth appearance.
	Flavour	
	Odour	

Physical Parameters	Finished Weight	TBC
	Coating Pick Up %	N/A

Unacceptable Defects	More than 1 minor bone (less than 6mm) per Kg of fish
	Bones >6mm
	Skeletal bones
	Black membrane on the belly flap
	Blood spots exceeding 10mm in diameter or more than 1 per fillet
	Ice pockets 10mm or more in diameter

Coating	N/A	
Packaging	Frozen block (Waxed liners ~230g). Bulk pack format: In blue tint food grade polythene lined dolavs and EPS cases.	
Product Coding	Inner	N/A
	Outer	Date of production expressed as day/month/year

Process Outline	Coarse minced flesh mechanically retrieved from Cod frames and trimmings.
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Food Allergen, Dietary & Intolerance Data

ALLERGEN	CONTAINS		ADDITIONAL INFORMATION
	YES	NO	
Celery / Celeriac & products thereof		X	
Cereals containing gluten (Wheat, Rye, Barley, Oats, Spelt, Kamut) & products thereof *		X	
Crustaceans & products thereof		X	
Eggs & products thereof		X	
Fish & products thereof	✓		Cod
Milk & Dairy products & products thereof (including lactose)		X	
Mustard & products thereof		X	
Peanuts & products thereof		X	
Nuts, such as almonds, hazelnuts, walnuts, pecan nuts, Brazil nuts, pistachio, cashew and macadamia (Queensland) nuts		X	
Sesame seeds & products thereof		X	
Soy (soya) beans & products thereof		X	
Sulphur Dioxide & Sulphites & products thereof at levels >10mg/kg or litre		X	
Lupin		X	
Molluscs; e.g. clams, mussels, whelks, Oysters. Snails and squid		X	
Suitable For			
Vegan		X	
Vegetarian		X	
Halal		X	
Kosher		X	

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LABEL EXAMPLE

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