



Product Specification

Foodex Grimsby, Humber Street, Grimsby DN31 3HL

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Doc Ref	FGSPEC 31
Issue No	1
Issue Date	10/08/2026
Authorised	Technical
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Product	Premium Salmon Burger (120g)			
Description	Raw formed Salmon Burger.			
Pack Size	24 x 120g – Minimum Net Weight per case 2.88kg			
Cases per Pallet	300			
Manufacturing Site	Foodex Grimsby, Humber Street, Grimsby DN31 3HL			
Site Code	GB GG 142			
Technical Contact	Technical	technical@foodexgrimsby.com	Tel: 01472 350082	
Sales Contact	Jane Hind	jane@foodexgroup.co.uk	Tel: 01323 818321	

Ingredients	Salmon Mince (FISH), Parsley, Salt, Black Pepper, Starch, Rusk (WHEAT) .
Allergens	Fish (Salmon), Wheat Gluten.
Cooking Guidelines	Important: This product is raw and must be thoroughly cooked before eating. Although extra care has been taken to remove all bones, some small ones may remain. For best results cook from frozen. All cooking appliances vary; the following is a guideline only. Pan fry / Grill: Cook in a little oil in a frying pan or under a grill on a low/medium heat for 3-4 minutes each side until cooked through. Oven from frozen: Preheat oven to 200°C / Fan 180°C / Gas 6. Remove all packaging. Cook for 25 minutes. Do not reheat once cooked.
Storage	Keep frozen at -18°C or below. Do not re-freeze once defrosted.
Shelf Life	Best Before End - 18 months from date of production if stored at -18°C or below.
Country of origin	Produced and packed in the UK.

Nutritional Information	Typical values per 100g as sold		
	Energy	kJ	1005
	Energy	Kcal	240
	Fat	g	14
	(of which saturates)	g	3
	Carbohydrate	g	7
	(of which sugars)	g	0.5
	Fibre	g	0.5
	Protein	g	23
	Salt	g	0.28

Agreed & Approved By	Name	Position	Signature	Date
For Foodex Grimsby	Technical	Technical Manager		10/08/2026



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Microbiological Standards		Target	Maximum
	TVC / g	<500,000	>1,000,000
	Coliforms / g	<500	>5000
	E Coli / g	<10	>100
	Staph Aureus / g	<20	>200
	Salmonella / g	Absent in 25g	Present in 25g

Quality Parameters	Colour	Natural pink/orange colour typical of salmon. No discolouration or dark spots.
	Texture	Firm formed burger, moist and succulent when cooked.
	Flavour	Mild, characteristic of fresh salmon with a light seasoning of parsley and black pepper.
	Odour	Fresh fish odour, characteristic of salmon. No off taints or ammonia.

Physical Parameters	Finished Weight	120g minimum weight
	Coating Pick Up %	N/A

Unacceptable Defects	Presence of bones greater than 10mm.
	Discolouration or dark spots.
	Off-odours or rancidity.
	Misshapen or broken burgers.
	Foreign material of any kind.

Coating	N/A	
Packaging	TBC	
Product Coding	Inner	N/A
	Outer	Best Before End (MMM YYYY) – Production Date Code

Process Outline	Raw salmon is received, inspected for quality and passed through the mincing machine. Mince is combined with seasoning ingredients and formed into burger shapes. Formed burgers are placed on trays and transferred to the blast freezer. Once frozen, burgers are de-trayed and manually packed into inner and outer packaging. Packed cases pass through the metal detector before labelling. A label is applied to the outer case listing ingredients, allergens, expiry and production dates. Finished product is placed in cold storage at -18°C ready for dispatch.
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Food Allergen, Dietary & Intolerance Data

ALLERGEN	CONTAINS		ADDITIONAL INFORMATION
	YES	NO	
Celery / Celeriac & products thereof		X	
Cereals containing gluten (Wheat, Rye, Barley, Oats, Spelt, Kamut) & products thereof *	✓		Wheat (Rusk)
Crustaceans & products thereof		X	
Eggs & products thereof		X	
Fish & products thereof	✓		Salmon
Milk & Dairy products & products thereof (including lactose)		X	
Mustard & products thereof		X	
Peanuts & products thereof		X	
Nuts, such as almonds, hazelnuts, walnuts, pecan nuts, Brazil nuts, pistachio, cashew and macadamia (Queensland) nuts		X	
Sesame seeds & products thereof		X	
Soy (soya) beans & products thereof		X	
Sulphur Dioxide & Sulphites & products thereof at levels >10mg/kg or litre		X	
Lupin		X	
Molluscs; e.g. clams, mussels, whelks, Oysters. Snails and squid		X	
Suitable For			
Vegan		X	
Vegetarian		X	
Halal		X	
Kosher		X	

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LABEL EXAMPLE

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